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D5337-011
Job Sheet 200471



Part No: D5337-011

Job Qty: 1 pcs

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/11/19

Job Tracking No:

Due Date: 10/15/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21 PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		10/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		Jul 19-10-10
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S221584



Part: D5337-011

Job No: 200471

Serial No/Batch: S221584

Revision:

Inspector:

Exp Date:

Date: 10/10/19

Instructions: Various STC's

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 Handfinish - 4-1-Assembly-B4B	1 pcs	10/15/19	0.00 0.76	Handfinish - 4 - 1 - B4B		ell 19-16-10
				Handfinish - 4 - 10 - B4B		
				Handfinish - 4 - 11 - B4B		
				Handfinish - 4 - 12 - B4B		
				Handfinish - 4 - 13 - B4B		
				Handfinish - 4 - 14 - B4B		
				Handfinish - 4 - 15 - B4B		
				Handfinish - 4 - 2 - B4B		
				Handfinish - 4 - 3 - B4B		
				Handfinish - 4 - 4 - B4B		
				Handfinish - 4 - 5 - B4B		
				Handfinish - 4 - 6 - B4B		
				Handfinish - 4 - 7 - B4B		
				Handfinish - 4 - 8 - B4B		
				Handfinish - 4 - 9 - B4B		
120 QC 5	1 pcs	10/15/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
130 Packaging 3-1 - Stock - B4B	1 pcs	10/15/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		

PTG

Job BOM				012327
Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5019014
AN3-13A	Bolt 5098032 (x2)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	F11127070
AN3-16A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5220930
AN3-7A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5089286
AN310-4	Nut	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5214723
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5201473
AN4-12	Bolt	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5214473
AN5-17A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5218796
CBL-1240	Cable	.7700 ft (.77 ea)	100-Packaging 1 - Pick Kit	5157330
CBL-460	Loop Sleeve	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5167877
D2535	Spring	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5154034
D2537	Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5149829
D2690-6	Lanyard	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5198476
D3917-3	Washer	10 pcs (10 ea)	100-Packaging 1 - Pick Kit	5214717
D3953-17	Gas Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5204821
D3953-19	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204642
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5173004
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5188451
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5188826
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5188752
D3969-7	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5131610
D5319-175	Placard, Max Load	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5132636
D5322-041	Handle Weldment	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	* 5220043
D5323-1	Bumper	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5171571
D5324-1	Drag Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	50086686
D5331-041	Basket Base Assembly, LH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	* 5221109
D5336-041	Basket Lid Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5220047
D5336-043	Basket Lid Assembly, LH	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5220060
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5121462
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5196544
MS21042L3	Nut	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5204243-2
MS21042L5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5208332
MS24665-151	Cotter Pin	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5144965
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5157264
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5181729
NAS1149F0332P	Washer (AN960-10L)	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	5207709
NAS1149F0432P	Washer (AN960-416L)	10 Ea (10 ea)	100-Packaging 1 - Pick Kit	5214714-3
NAS1149F0563P	Washer (AN960-516)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5200167
NAS1149FN432P	Washer (AN960-4)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	F120504

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	97447A010	4	635	0
	AN3-13A	4	29	0
	AN3-16A	2	135	0
	AN3-7A	2	298	0
	AN310-4	5	59	0
	AN310C4	2	63	0
	AN4-12	5	42	0
	AN5-17A	4	54	0
	CBL-1240	1	571	0
	CBL-460	2	551	0
	D2535	2	150	0
	D2537	2	96	0
	D2690-6	1	101	0
	D3917-3	10	16	0
	D3953-17	2	41	0
	D3953-19	1	49	0
	D3953-21	1	23	0
	D3953-3	2	61	0
	D3953-7	2	33	0
	D3953-9	2	125	0
	D3969-7	1	3	0
	D5319-175	1	3	0
	D5322-041	1	0	0
	D5323-1	4	15	0
	D5324-1	1	13	0
	D5331-041	1	0	0
	D5336-041	1	0	0
	D5336-043	1	0	0
	MS17984-C410	1	17	0
	MS20600-AD4W3	4	428	0
	MS21042L3	8	1,970	0
	MS21042L5	4	363	0
	MS24665-151	5	273	0
	MS24665-300	2	522	0
	NAS1149C0432R	2	1,408	0
	NAS1149F0332P	12	2,002	0
	NAS1149F0432P	10	478	0
	NAS1149F0563P	4	249	0
	NAS1149FN432P	4	121	0
Part Specifications				
Specifications could not be found.				

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WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS						Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)	
		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality							
Description Work Order Deviation		Disposition															
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread															
		Completed By Lead hand / Supervisor QC / QA Coordinator															